



Rear Liner Panels

Above the Windows

Kit 23003501SK

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NOTE: The information in this document is generic. Images and procedures may differ from those for vehicles you are servicing. Because Utilimaster manufactures customized vehicle solutions, this document cannot list and illustrate every possible option for every vehicle. The most common body options are described here. Use this information as a guideline.

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– Revision B –

Introduction

This document provides instructions for the installation of liner panels above the windows in the rear swing doors of the RAM ProMaster™ cargo van.

This manual contains drawings and photos to aid in servicing the vehicle. It may include maintenance information on some items provided but not manufactured by Utilimaster Corporation. Items such as drivetrain components and certain interior furnishings may be covered by separate manufacturer-supplied information. Information provided here is intended to assist Utilimaster customers and is in no way meant to replace or supersede instructions provided by other suppliers for their products.

Recommended Tools



WARNING: Always wear safety glasses and other proper protective equipment (gloves, steel-toed shoes, face shields, knee pads, hearing protection) as appropriate to the process.

Below are some tools that you will need for this process. There may be other commonly used hand tools required but not specifically mentioned.

- Drill with #7 (or 3/16") bit
- Rivet gun

Kit Parts List

23003501SK		ProMaster—Rear Liner Panels
QTY	PART NUMBER	DESCRIPTION
1	03104592-N009EN	REAR DOOR LINER INSTRUCTIONS
2	06939013	PANEL UPPER REAR DOOR FILLER PRMSTR
12	11400600	RIVET 3/16

Notes, Cautions, and Warnings

Reading through the procedures, you will see NOTES, CAUTIONS, and WARNINGS. Each is there for a specific purpose.

NOTES give additional information that will help you complete the procedure.

CAUTIONS warn against making an error that could damage the vehicle.

WARNINGS remind you to be careful when there is risk of personal injury.



When you see this symbol, read this statement first! This alert highlights information that may reduce the risk of personal injury or vehicle damage.

Below are some basic WARNINGS that you should heed when you work on the vehicle's body. They are not all-inclusive and common sense must be used when servicing vehicles.

- Always read and understand all instructions before starting a repair.
- Always wear safety glasses and other appropriate protective equipment (gloves, steel-toed shoes, face shields, knee pads, hearing protection).
- Put the transmission in Park, and set the parking brake before working on the vehicle.
- Be sure that the ignition switch is Off unless otherwise required by the procedure.
- Keep your hair, clothing, and body away from all moving parts such as engine pulleys and power tools.
- Always remove rings, watches, hanging jewelry, and loose clothing before working in tight areas.
- Read and understand all warning labels.
- Always use proper ladders or scaffolding to perform required jobs.
- Always make sure tools are in proper working condition and have guards and safety devices in place.
- Use only the recommended tools for a specific job.
- If at any time you lack confidence in performing a specific repair procedure or in operating the tools safely to perform the repair, STOP! Call your local dealer or a Utilimaster representative.

Installation Instructions

1. Read and understand all instructions before starting work.
2. Validate the packing slip with the list of parts in the instructions.

NOTE: The panels and rivets can be painted prior to installation.

3. Center the panel in the recessed opening above the rear window. Using the holes in the panel as a guide, drill (6) #7 holes.
4. Secure the panel with (6) rivets.



Closeout panel above rear window

Revision Control

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Important Notices

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Title: *ProMaster—Rear Liner Panels*

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